

## DPC400 Controller manual operations

1. Open the program.
2. Select "File" and select "Open" to open the file you want. Select the DXF type file.
  - Make sure it's in MM millimeters, click ok
3. To place the image on the white cutting area. Select all by pressing CTRL-A and drag it to the white cutting area.
  - Press Left, Right, UP, Down keys to move the image to the corner.
  - Use "space bar" to rotate image if needed
4. Place document at the bottom left corner. Deselect the image by pressing "Right Click" on the mouse
5. Assign your SP cuts by color coding the lines.
  - Press CTRL and Number to select all of the same colored lines to change them to a new color.
6. Select "Min-Path" icon to find the quickest path and change the cut order. (also found in Operate Tab)
7. Clean the cut lines in the image.
8. Save the document in a designated file or in the QR Folder as a "PLT" type file.
  - Make sure it's same name as the QR file name and "PLT" is selected.
9. Click "Locator" tab and click "Locator".
10. Click "System" and select "Load the file", Double check that the Reg Mark size is correct and MM (millimeters) is selected.
11. Click "Setting" tab then "machine set" tab
12. Click on the Scan Code setting. Check the Auto Scan-Codebar. Then find the path QR found where you have the document saved.
13. Measure the center of the Reg mark and QR and input the X and Y values in "Relative offset"
14. Test Feed on sheet.
15. Find the QR/Reg mark dot and press START.